



## Installation Instructions

# Motion Control Units

### Required equipment:

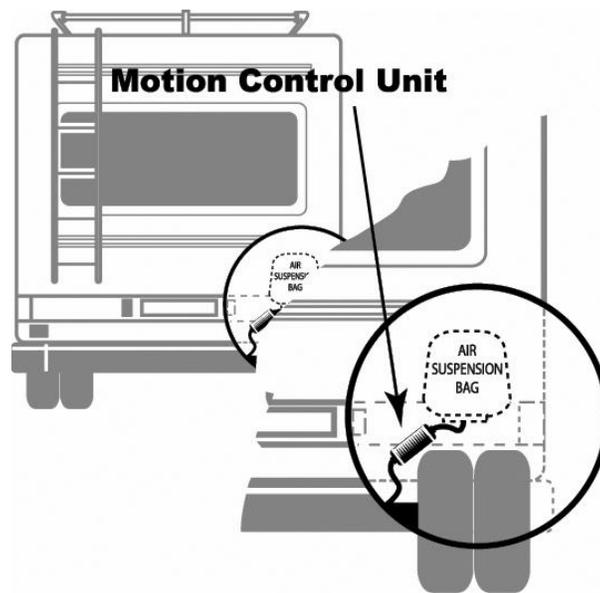
Safety Stands

Hose Cutters

### **Warning:**

**Vehicle must be placed securely on safety stands (*properly rated for motorhome use*) or over a work pit before any work is performed!**

**Due to low clearance, severe injury or death can occur if an individual is underneath motorhome when air is adjusted or drained from system.**



1. **Move the coach to a level, flat surface. Drive the coach onto approximately 4" blocks. Set the brakes. Or you may drive the**

**coach over a work pit and chock the front wheels. Block off adequate space at the rear of the coach to work.**

- 2. Deflate the air springs.**
- 3. (*Recommend using a hose cutting tool.*) Cut air lines approximately 3”-6” from the air bag outlet/inlet (*as close to the bag as workable*) with a clean & precise 90 degree cut.**

**Note: Possible leaks can occur if the air line is not cut precisely or is not perfectly clean of all debris.**

- 4. Install the motion control unit in place. Push tubing firmly into each port of the control unit to avoid air leaks. The tubing will lock into place.**
- 5. Inflate the air springs and check for leaks with a water and soap mixture.**



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